

Nneenah[®] folding board

Features

Benefits

Beautiful papers manufactured specifically for folding carton applications.

Best in class print and converting performance, providing quality products that provide needed function for demanding converting processes.

Popular packaging colors available when you need them.

Trending folding board colors available quickly, and custom color capability on demand.

Stock calipers in 16pt, 18pt and 24pt folding board.

Impressive stocking levels of most popular calipers with the capability to manufacture to custom requirements.

Decorate and convert with confidence.

Beautifully complete folding board projects with a variety of techniques including lithography, die cutting, foil stamping, embossing and debossing.

FSC[®] Certified

Entire offering is FSC[®] certified, meeting the mark of responsible forestry.

Neenah® folding board

Paper Specifications - NEENAH® Folding Board

| Finish | Basis lbs. | Basis g/m ² | Opacity | Caliper | Smoothness |
|-------------------|------------|------------------------|---------|---------|------------|
| Eggshell | 120C | 324 | 99 | 18 | 330 |
| | 160C | 433 | 99 | 24 | 330 |
| Matte Double | 132C | 357 | 99 | 18 | N/A |
| | 185C | 500 | 99 | 24 | N/A |
| Matte Single | 130C | 352 | 99 | 18 | N/A |
| Pearlized Single | 128C | 346 | 99 | 18 | N/A |
| Raw® | 105C | 284 | 99 | 18 | N/A |
| | 150C | 405 | 99 | 24 | N/A |
| Soft Touch Single | 145C | 392 | 99 | 18 | N/A |
| Vellum | 111C | 300 | 99 | 16 | 240 |
| | 125C | 338 | 99 | 18 | 240 |
| | 180C | 487 | 99 | 24 | 210 |
| Vellum Digital | 125C | 338 | 99 | 18 | 240 |

- Opacity specifications are for whites and near whites.
- Smoothness is in Sheffield units.

Special Make Minimums

Standard Minimums

| COLOR | CALIPER | EMBOSSING | STANDARD COATING | FURNISH | SIZE |
|-------------|-------------|------------|------------------|-------------|------------|
| 15,000 lbs. | 10,000 lbs. | 5,000 lbs. | 5,000 lbs. | 15,000 lbs. | 5,000 lbs. |

- * Special colors are subject to inquiry and mill acceptance.
- * Laminated sheets using standard basis weights and colors require 10,000 lbs total minimum with a \$30.00 per cwt upcharge.
If special base stock is required for NEENAH Folding Board, there will be a 15,000 lbs. minimum for special colors. Contact your Neenah Customer Service Representative for assistance.
- * Neenah Folding Board may be subject to mill capabilities; consult your Neenah Customer Service Representative for assistance.

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| Basis/ Caliper | Size | Item # | M wt | Product Type | Shts/ Pack | Shts/ Ctn | Ctns/ Pallet |
|--|------------|-----------------------------|--------|-----------------|---------------|--------------|-----------------|
| 100 PC White (92 Brightness) Ⓢ FSC® PCF | | | | | | | |
| FSC Recycled, 100% Post-Consumer Recycled Fibers Eggshell | | | | | | | |
| 120C / 18pt | 28x40 | 99845^{SP} | 517 | Sheet | | 2,000 | |
| 120C / 18pt | 28x40 | 99853 | 517 | Sheet | | 200 | 12 |
| 160C / 24pt | 28x40 | 65157 | 689 | Sheet | | 150 | 10 |
| 100 PC White (92 Brightness) Ⓢ FSC® PCF | | | | | | | |
| FSC Recycled, 100% Post-Consumer Recycled Fibers Matte Double | | | | | | | |
| 132C / 18pt | 28x40 | 65161 | 569 | Sheet | | 200 | 12 |
| 132C / 18pt | 28x40 | 65178^{SP} | 569 | Sheet | | 2,000 | |
| 185C / 24pt | 28x40 | 65163 | 797 | Sheet | | 150 | 10 |
| 100 PC White (92 Brightness) Ⓢ FSC® PCF | | | | | | | |
| FSC Recycled, 100% Post-Consumer Recycled Fibers Matte Single | | | | | | | |
| 130C / 18pt | 28x40 | 65166 | 560 | Sheet | | 200 | 12 |
| 100 PC White (92 Brightness) Ⓢ FSC® PCF | | | | | | | |
| FSC Recycled, 100% Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 111C / 16pt | 28x40 | 98893 | 478 | Sheet | | 200 | 12 |
| 125C / 18pt | 28x40 | 65100 | 538 | Sheet | | 200 | 12 |
| 125C / 18pt | 28x40 | 65101RC^{SP} | 538 | Sheet | | 2,000 | |
| 180C / 24pt | 28x40 | 65180^{SP} | 775 | Sheet | | 2,000 | |
| 180C / 24pt | 28x40 | 65181 | 775 | Sheet | | 150 | 10 |
| 100 PC White (92 Brightness) Ⓢ FSC® PCF | | | | | | | |
| FSC Recycled, 100% Post-Consumer Recycled Fibers Vellum Digital | | | | | | | |
| 125C / 18pt | 19x13 | 99854 | 118.74 | Sheet | 125 | 500 | 24 |
| 125C / 18pt | 20.75x29.5 | 88983 | 294 | Sheet | | 200 | 20 |
| Black Pearl Ⓢ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Pearlized Single | | | | | | | |
| 128C / 18pt | 28x40 | 65307 | 551 | Sheet | | 150 | 12 |
| Bright White (97 Brightness) FSC® | | | | | | | |
| FSC Mix Eggshell | | | | | | | |
| 120C / 18pt | 28x40 | 99861 | 517 | Sheet | | 200 | 12 |
| 160C / 24pt | 28x40 | 99862 | 689 | Sheet | | 150 | 10 |
| Bright White (97 Brightness) FSC® | | | | | | | |
| FSC Mix Vellum | | | | | | | |
| 111C / 16pt | 28x40 | 98960 | 478 | Sheet | | 200 | 12 |
| 125C / 18pt | 28x40 | 98962 | 538 | Sheet | | 200 | 12 |
| 125C / 18pt | 28x40 | 98963RC^{SP} | 538 | Sheet | | 2,000 | |

Key **FSC®** – FSC® Certified  – Renewable Electricity  – Green Seal Certified **PCF** – Processed Chlorine Free
 – Minimum 30% Post Consumer **DC** – Duplex Cover **DTC** – Double Thick Cover **SP** – Skid Packed
WS – Wet Strength **BR** – Vellum Bristol **IND** – Index * – Unwatermarked



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|---|------------|-----------------------------|--------|-----------------|---------------|--------------|-----------------|
| Bright White (97 Brightness) FSC® | | | | | | | |
| FSC Mix Vellum | | | | | | | |
| 180C / 24pt | 28x40 | 65153 | 775 | Sheet | | 150 | 10 |
| 180C / 24pt | 28x40 | 65183^{SP} | 775 | Sheet | | 2,000 | |
| Bright White (97 Brightness) FSC® | | | | | | | |
| FSC Mix Vellum Digital | | | | | | | |
| 125C / 18pt | 19x13 | 99867 | 118.74 | Sheet | 125 | 500 | 24 |
| 125C / 18pt | 20.75x29.5 | 88984 | 294 | Sheet | | 200 | 20 |
| Concrete ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Raw® | | | | | | | |
| 105C / 18pt | 28x40 | 99869 | 452 | Sheet | | 200 | 12 |
| 150C / 24pt | 28x40 | 65154 | 646 | Sheet | | 150 | 10 |
| Deep Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Eggshell | | | | | | | |
| 120C / 18pt | 28x40 | 99892 | 517 | Sheet | | 200 | 12 |
| 160C / 24pt | 28x40 | 65177 | 689 | Sheet | | 150 | 10 |
| Deep Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Matte Double | | | | | | | |
| 132C / 18pt | 28x40 | 65167 | 569 | Sheet | | 200 | 12 |
| 132C / 18pt | 28x40 | 65168^{SP} | 569 | Sheet | | 2,000 | |
| 185C / 24pt | 28x40 | 65169 | 797 | Sheet | | 150 | 10 |
| Deep Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Soft Touch Single | | | | | | | |
| 145C / 18pt | 28x40 | 65170 | 625 | Sheet | | 200 | 12 |
| Deep Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 99212 | 538 | Sheet | | 200 | 12 |
| 125C / 18pt | 28x40 | 99213RC^{SP} | 538 | Sheet | | 2,000 | |
| 180C / 24pt | 28x40 | 65185^{SP} | 775 | Sheet | | 2,000 | |
| 180C / 24pt | 28x40 | 65186 | 775 | Sheet | | 150 | 10 |
| Deep Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum Digital | | | | | | | |
| 125C / 18pt | 19x13 | 99893 | 118.74 | Sheet | 125 | 500 | 24 |
| 125C / 18pt | 20.75x29.5 | 88985 | 294 | Sheet | | 200 | 20 |

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| Basis/ Caliper | Size | Item # | M wt | Product Type | Shts/ Pack | Shts/ Ctn | Ctns/ Pallet |
|--|-------|--------------|------|-----------------|---------------|--------------|-----------------|
| Desert Storm ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 99868 | 538 | Sheet | | 200 | 12 |
| 180C / 24pt | 28x40 | 65160 | 775 | Sheet | | 150 | 10 |
| Desert Storm Hemp ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 65176 | 538 | Sheet | | 200 | 12 |
| Grocer Kraft ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Raw® | | | | | | | |
| 105C / 18pt | 28x40 | 99872 | 452 | Sheet | | 200 | 12 |
| 150C / 24pt | 28x40 | 65155 | 646 | Sheet | | 150 | 10 |
| Industrial Black ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 65172 | 538 | Sheet | | 200 | 12 |
| 180C / 24pt | 28x40 | 65173 | 775 | Sheet | | 150 | 10 |
| Kraft ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 98966 | 538 | Sheet | | 200 | 12 |
| 180C / 24pt | 28x40 | 65188 | 775 | Sheet | | 150 | 10 |
| Natural Pearl ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Pearlized Single | | | | | | | |
| 128C / 18pt | 28x40 | 89792 | 551 | Sheet | | 150 | 12 |
| Natural White ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 99848 | 538 | Sheet | | 200 | 12 |
| PC White Hemp ⊕ FSC® | | | | | | | |
| FSC Mix, 80% Minimum Post-Consumer Recycled Fibers Vellum | | | | | | | |
| 125C / 18pt | 28x40 | 65174 | 538 | Sheet | | 200 | 12 |
| Silver Pearl fsc® | | | | | | | |
| FSC Mix Pearlized Single | | | | | | | |
| 128C / 18pt | 28x40 | 65306 | 551 | Sheet | | 150 | 12 |
| Snow White (95 Brightness) ⊕ FSC® | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Eggshell | | | | | | | |
| 120C / 18pt | 28x40 | 65300 | 517 | Sheet | | 200 | 12 |
| 160C / 24pt | 28x40 | 65301 | 689 | Sheet | | 150 | 10 |

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|---|-------|---------------------------|------|-----------------|---------------|--------------|-----------------|
| White Pearl (95 Brightness) FSC[®] | | | | | | | |
| FSC Mix Pearlized Single | | | | | | | |
| 128C / 18pt | 28x40 | 65305 | 551 | Sheet | | 150 | 12 |
| Wrought Iron  FSC[®] | | | | | | | |
| FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Raw [®] | | | | | | | |
| 105C / 18pt | 28x40 | 99889 | 452 | Sheet | | 200 | 12 |
| 105C / 18pt | 28x40 | 99890^{SP} | 452 | Sheet | | 2,000 | |
| 150C / 24pt | 28x40 | 65156 | 646 | Sheet | | 150 | 10 |

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