

# N label papers

## Features

## Benefits

### **BELLA® Label Papers**

Engineered specifically to meet the challenges of label printing applications. Proven performance

Manufactured with wet strength additive.

Increases resistance to tearing or shriveling in moist environments.

FSC® Certified

Meets the mark of responsible forestry.

Manufactured acid free with archival properties.

Permanence

### **CLASSIC® Label Papers**

Premium look and feel of our CLASSIC® Brand family.

Cohesive look for label packaging identity and promotional material.

Specially manufactured for high speed bottling and packaging lines. Proven performance

Easily accepts lithography, die-cutting, embossing, and foil stamping

Maximize your creative options.

FSC® Certified

Meets the mark of responsible forestry.

Green Seal™ Certified  
• Recycled Solar White

Manufactured with a minimum of 30% post consumer fiber and meets federal procurement guidelines.

Manufactured acid free with archival properties.

Permanence

### **ESTATE LABEL® Papers**

Manufactured with wet strength additive

Increases resistance to tearing or shriveling in moist environments.

Specially manufactured for high speed bottling and packaging lines

Proven performance for over 40 years with premium look and feel.

FSC® Certified

Meets the mark of responsible forestry.

No. 8 Bright White and No. 14 PC100 Bright White features Special Surface Treatment (SST).

Unmatched print performance with excellent press registration to maximize your creative options.

Easily accepts lithography, die-cutting, embossing, and foil stamping.

Maximize your creative options.

Offered in five popular textures.

Wide variety to carry targeted brand stories.

Digital Pressure Sensitive wet strength label options.

Ready for quick turn digital label applications.

100% Post Consumer Fiber selections.

Environmentally responsible meeting the needs of the eco-conscious consumer.

Manufactured acid free with archival properties

Permanence

# N label papers

## Paper Specifications - BELLA® Label Papers

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
Laid	47T	70	88	3.7	N/A
	55T	81	90	4.3	N/A

## Paper Specifications - CLASSIC CREST® Label Papers

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
Felt	60T	89	91	4.9	N/A
Smooth	60T	89	91	4.3	125

## Paper Specifications - CLASSIC® Laid Label Papers

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
Laid	60T	89	91	5.3	N/A

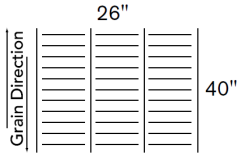
## Paper Specifications - ESTATE LABEL® Papers

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
C1S Smooth	64T	95	93	4.8	N/A
Felt	60T	89	91	4.9	N/A
Laid	60T	89	91	5.5	N/A
Martele	60T	89	93	4.7	N/A
Smooth	60T	89	90	4.4	125
	60T	89	94	4.2	140
	60T	89	92	4.5	125
Vellum	60T	89	93	4.8	240
	60T	89	99	4.8	240
	60T	89	95	4.8	240

## Paper Specifications - ESTATE LABEL® Pressure Sensitive Digital

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
Laid Digital	60T	89	91	10.2	N/A
Vellum Digital	60T	89	93	9.7	240

- Opacity specifications are for whites and near whites.
- Caliper values are approximate as grades run to basis weight and finish.
- Smoothness is in Sheffield units.



NOTE: Laid lines (shorter rib-lines) run cross grain.  
Chain lines (long column-like lines) run parallel to the grain direction.

## Special Make Minimums

### Standard Minimums

COLOR	BASIS WEIGHT (Standard Colors)	SIZE
15,000 lbs.	10,000 lbs.	5,000 lbs.

- \* Special colors are subject to inquiry and mill acceptance.
- \* Laminated sheets using standard basis weights and colors require 10,000 lbs total minimum with a \$30.00 per cwt upcharge.



# bella<sup>®</sup> label papers

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>Natural FSC<sup>®</sup></b>							
FSC Mix Laid							
47T / 3.7pt	25x38	<b>9113</b> <sup>WS</sup>	94	Sheet	1,000	18	
55T / 4.3pt	25x38	<b>9115</b> <sup>WS</sup>	110	Sheet	1,000	18	
<b>White (90 Brightness) FSC<sup>®</sup></b>							
FSC Mix Laid							
47T / 3.7pt	25x38	<b>9112</b> <sup>WS</sup>	94	Sheet	1,000	18	
55T / 4.3pt	25x38	<b>9114</b> <sup>WS</sup>	110	Sheet	1,000	18	

**Key** FSC<sup>®</sup> – FSC<sup>®</sup> Certified  – Renewable Electricity  – Green Seal Certified **PCF** – Processed Chlorine Free  
 – Minimum 30% Post Consumer **DC** – Duplex Cover **DTC** – Double Thick Cover **SP** – Skid Packed  
**WS** – Wet Strength **BR** – Vellum Bristol **IND** – Index \* – Unwatermarked



# classic crest<sup>®</sup> label papers

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>Classic Natural White</b> FSC <sup>®</sup>							
FSC Mix Felt							
60T / 4.9pt	25x38	<b>01859</b>	120	Sheet		1,000	18
<b>Classic Natural White</b> FSC <sup>®</sup>							
FSC Mix Smooth							
60T / 4.3pt	25x38	<b>01853</b>	120	Sheet		1,000	18
<b>Recycled Solar White (91 Brightness)</b>  FSC <sup>®</sup> 							
FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Smooth							
60T / 4.3pt	25x38	<b>02051</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>Solar White (97 Brightness)</b> FSC <sup>®</sup>							
FSC Mix Felt							
60T / 4.9pt	25x38	<b>01858</b>	120	Sheet		1,000	18
<b>Solar White (97 Brightness)</b> FSC <sup>®</sup>							
FSC Mix Smooth							
60T / 4.3pt	19x25	<b>01846</b>	60	Sheet		1,500	14
60T / 4.3pt	23x35	<b>01850</b>	102	Sheet		1,000	18
60T / 4.3pt	25x38	<b>01851</b>	120	Sheet		1,000	18

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 WS – Wet Strength BR – Vellum Bristol IND – Index \* – Unwatermarked






# classic<sup>®</sup> laid label papers

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>Solar White (97 Brightness) FSC<sup>®</sup></b>							
FSC Mix Laid							
60T / 5.3pt	25x38	<b>01862</b>	120	Sheet		1,000	18

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# estate label<sup>®</sup> papers

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>No. 1 - Ultra White (91 Brightness) FSC<sup>®</sup></b>							
FSC Mix Smooth							
60T / 4.4pt	25x38	<b>9010</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 2 - Natural FSC<sup>®</sup></b>							
FSC Mix Smooth							
60T / 4.5pt	25x38	<b>9003RC</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 3 - Ultra White (91 Brightness) FSC<sup>®</sup></b>							
FSC Mix Felt							
60T / 4.9pt	25x38	<b>9011</b> <sup>WS</sup>	120	Sheet		1,000	18
<b>No. 4 - White (85 Brightness) FSC<sup>®</sup></b>							
FSC Mix Laid							
60T / 5.5pt	25x38	<b>9005RC</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 6 - White Pearlized FSC<sup>®</sup></b>							
FSC Mix C1S Smooth							
64T / 4.8pt	25x38	<b>9013</b> <sup>WS</sup>	128	Sheet		1,000	14
<b>No. 7 - Kraft  FSC<sup>®</sup></b>							
FSC Mix, 30% Minimum Post-Consumer Recycled Fibers Vellum							
60T / 4.8pt	25x38	<b>9014</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 8 - Bright White (89 Brightness) FSC<sup>®</sup></b>							
FSC Mix Vellum							
60T / 4.8pt	25x38	<b>9007RC</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 9 - Cream FSC<sup>®</sup></b>							
FSC Mix Laid							
60T / 5.5pt	25x38	<b>9009RC</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 12 - PC100 White (87 Brightness)  FSC<sup>®</sup> PCF</b>							
FSC Recycled, 100% Post-Consumer Recycled Fibers Vellum							
60T / 4.8pt	25x38	<b>9016</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 14 - PC100 Bright White (90 Brightness)  FSC<sup>®</sup> PCF</b>							
FSC Recycled, 100% Post-Consumer Recycled Fibers Smooth							
60T / 4.2pt	25x38	<b>9023</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 16 - White (89 Brightness) FSC<sup>®</sup></b>							
FSC Mix Martele							
60T / 4.7pt	25x38	<b>9017</b> <sup>WS</sup>	120	Sheet		1,000	16

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# estate label<sup>®</sup> papers

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>No. 17 - Titanium White (95 Brightness)FSC<sup>®</sup></b>							
FSC Mix Martele							
60T / 4.7pt	25x38	<b>9018</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 18 - Titanium White (95 Brightness)FSC<sup>®</sup></b>							
FSC Mix Vellum							
60T / 4.8pt	25x38	<b>9021</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 19 - Titanium White (95 Brightness)FSC<sup>®</sup></b>							
FSC Mix Laid							
60T / 5.5pt	25x38	<b>9020</b> <sup>WS</sup>	120	Sheet		1,000	16
<b>No. 25 - Black FSC<sup>®</sup></b>							
FSC Mix Vellum							
60T / 4.8pt	25x38	<b>9022</b> <sup>WS</sup>	120	Sheet		1,000	16

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# estate label<sup>®</sup> pressure sensitive digital

Basis/ Caliper	Size	Item #	M wt	Product Type	Shts/ Pack	Shts/ Ctn	Ctns/ Pallet
<b>No. 4 - White (85 Brightness) FSC<sup>®</sup></b>							
FSC Mix Laid Digital							
60T / 10.2pt	12x18	<b>80989</b> <sup>WS</sup>	69.64	Sheet	100	500	32
<b>No. 8 - Bright White (89 Brightness) FSC<sup>®</sup></b>							
FSC Mix Vellum Digital							
60T / 9.7pt	12x18	<b>80988</b> <sup>WS</sup>	69.64	Sheet	100	500	32
<b>No. 9 - Cream FSC<sup>®</sup></b>							
FSC Mix Laid Digital							
60T / 10.2pt	12x18	<b>80990</b> <sup>WS</sup>	69.64	Sheet	100	500	32

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