
Brand Production Considerations

STARDREAM® & STARDREAM 2.0 Papers

pearlized impressions.

- PREPRESS** When printing on STARDREAM® and STARDREAM 2.0 total area coverage should be kept under the 260% range. If heavy black or blue areas are desired, undercolor removal is recommended to alleviate long drying times.
- INK / PRINTING** Requires fully oxidizing inks and a drying agent is recommended. Run water at a minimum, with a pH of 5-6. Use a 20/30 micron spray powder for two sided printing and 40/50 micron powder spray for single sided printing. This prevents set-off and allows oxygen to enter the stack. Drying times may be slightly longer. Small lifts are recommended.
- VARNISH** Low solvent (0-5%) varnish can be used as a surface protector. However, it will not enhance the appearance of STARDREAM® or STARDREAM 2.0 and in some cases it may alter the appearance. Pretesting is recommended.
- AQUEOUS COATING** Aqueous coating will not enhance the appearance of STARDREAM® or STARDREAM 2.0 and in some cases it may alter the appearance. Pretesting is recommended.
- STARDREAM DIGITAL for HP Indigo® Presses** Only 105C in 19" x 13" and 20.75" x 29.5" Crystal, Gold, Quartz and Silver are guaranteed to perform on HP Indigo® presses.
- FOIL STAMPING** When utilizing STARDREAM® and STARDREAM 2.0, foils compatible with non-porous substrates are recommended. Pretest to determine the proper foil, heat conditions, and pressure required for the best results.
- SHADE** Some variation in shade from run to run is normal.

See General Production Considerations for more information.