

# N environment® papers

ENVIRONMENT® Papers is the most premium of sustainable and the most sustainable of premium papers.

Features	Benefits
The most premium of sustainable...the most sustainable of premium	Beautiful, organic lifestyle inspired, color palette manufactured under sustainable practices
Sixteen beautiful colors ranging from Ultra Bright White to the Wrought Iron	Wide range of environmentally friendly colors to choose from
Unique tactile RAW®	Perfect for projects that call for the "kraft" feel with Environment's quality print performance
Entire offering is FSC® Certified	Meets the mark of responsible forestry
Complete sustainable offering, including 100%, 80%, 30% post consumer fiber choices	Meets the needs of the eco-conscious consumer while offering a variety of sustainable choices to fit all your design needs
Processed Chlorine Free (PCF) • 100% post consumer colors	Made with sustainable raw materials and without the use of chlorine chemistry
Green Seal™ Certified	All colors in ENVIRONMENT Papers are made with a minimum of 30% post consumer fiber and meet federal procurement guidelines. All mill processes, including packaging are environmentally preferable
Entire offering is Green-e Certified	Manufactured using 100% renewable energy
Digital Platform: Most popular colors	Our universal digital finish is compatible with all digital presses. For guarantee & certification details go to <a href="http://neenahpaper.com/digital">neenahpaper.com/digital</a>
Matching Writing, Text, Cover, and Double Thick Cover weights available	Solutions for all your design needs from corporate identity packages to retail packaging
Laser & Ink Jet Guaranteed Writing and Text smooth weights	Guaranteed in laser, ink jet, color printer, and high speed applications
Matching envelopes starting at simply 1 box	An impressive range of 33 styles in all writing and text weight colors complete any communication package

## Paper Specifications

Finish	Basis lbs.	Basis g/m <sup>2</sup>	Opacity	Caliper	Smoothness
Raw®	70T	104	N/A	6.0	N/A
	80C	216	N/A	13.0	N/A
	100C	270	N/A	17.0	N/A
	120DTC	324	N/A	20.0	N/A
	130DTC	352	N/A	21.0	N/A
Raw® Digital	100C	270	N/A	17.0	N/A
Smooth	24W	90	91	4.9	250
	70T	104	94	5.2	150
	80T	118	95	6.0	150
	100T	148	96	7.5	150
	80C	216	98	10.5	150
	100C	270	99	13.0	150
	110C	270	99+	14.0	150
	120DTC	324	99+	15.0	150
	130DTC	352	99+	16.0	150
	Smooth Digital	80T	118	95	6.0
100T		148	96	7.5	150
80C		216	98	10.5	150
100C		270	99	13.0	150
110C		297	99+	14.0	150

- Opacity specifications are for whites and near whites
- Caliper values are approximate as grades run to basis weight and finish
- Smoothness is in Sheffield units

## Special Make Minimums

Standard Minimums

COLOR	BASIS WEIGHT (Standard Colors)	SIZE
10,000 lbs.	5,000 lbs.	2,000 lbs.

\* Special colors are subject to inquiry and mill acceptance.

\* Laminated sheets using standard basis weights and colors require 5,000 lbs total minimum with a \$20.00 per cwt upcharge.

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## Birch

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>26348</b>	12	Sheet	5,000	32
	24W	35x23	<b>26349NRC</b>	103	Sheet	1,000	18
	70T	23x35	<b>26336</b>	119	Sheet	1,000	14
	70T	25x38	<b>26337</b>	140	Sheet	1,000	14
	80T	23x35	<b>26643</b>	136	Sheet	1,000	14
	80T	25x38	<b>26645</b>	160	Sheet	750	16
	80C	8.5x11	<b>26345</b>	28.76	Sheet	2,000	32
	80C	23x35	<b>26346</b>	248	Sheet	500	14
	80C	26x40	<b>26347RC</b>	320	Sheet	300	26

## Concrete

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Raw®	70T	25x38	<b>45167</b>	140	Sheet	500	24
	80C	26x40	<b>45168</b>	320	Sheet	300	12
	100C	26x40	<b>45171</b>	400	Sheet	300	10
	120DTC	26x40	<b>45172</b>	480	Sheet	200	12
Raw® Digital	100C	18x12	<b>05230</b>	83.06	Sheet	500	32
	100C	19x13	<b>05239</b>	95	Sheet	500	32

## Desert Storm

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>07781</b>	12	Sheet	5,000	32	
	24W	35x23	<b>07784</b>	103	Sheet	1,000	14	
	80T	23x35	<b>07577</b>	136	Sheet	1,000	16	
	80T	25x38	<b>07576</b>	160	Sheet	750	16	
	80C	8.5x11	<b>07626</b>	28.76	Sheet	2,000	32	
	80C	26x40	<b>07624</b>	320	Sheet	300	20	
	80C	35x23	<b>07627</b>	248	Sheet	500	14	
	100C	8.5x11	<b>05214</b>	35.96	Sheet	1,500	32	
	100C	26x40	<b>03014</b>	400	Sheet	300	16	
	120DTC	26x40	<b>06696</b>	480	Sheet	200	22	
	130DTC	26x40	<b>45127</b>	520	Sheet	200	14	
	Smooth Digital	80T	12x18	<b>45008</b>	36.36	Sheet	1,000	32
		80T	13x19	<b>45125</b>	41.6	Sheet	1,000	30
100C		18x12	<b>45019</b>	83.06	Sheet	500	32	
100C		19x13	<b>45126</b>	95	Sheet	500	30	

**Key** **FSC**®-FSC® Certified **D**-Diagonal Watermark **RR**-Red Ruled **DC**-Duplex Cover **DTC**-Double Thick Cover **PE**-Plain Edge  
**DE**-Deckle Edge **SP**-Skid Packed **WS**-Wet Strength **PBR**-Pasted Bristol **BR**-Vellum Bristol **IND**-Index  
**\***-Unwatermarked **▲**-A4 International size is 210mm x 297mm **□**-Boxed Paper



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## Grocer Kraft® FSC®

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Raw®	70T	25x38	<b>45153</b>	140	Sheet	500	24
	80C	26x40	<b>45154</b>	320	Sheet	300	12
	100C	26x40	<b>45157</b>	400	Sheet	300	10
	120DTC	26x40	<b>45158</b>	480	Sheet	200	12
	130DTC	26x40	<b>45159</b>	520	Sheet	200	12
Raw® Digital	100C	18x12	<b>45155</b>	83.06	Sheet	500	32
	100C	19x13	<b>45156</b>	95	Sheet	500	30
	100C	20.75x29.5	<b>05240</b>	235	Sheet	250	24

## Honeycomb® FSC®

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Raw®	70T	25x38	<b>45174</b>	140	Sheet	500	24
	80C	26x40	<b>45175</b>	320	Sheet	300	12
	100C	26x40	<b>45178</b>	400	Sheet	300	10
	120DTC	26x40	<b>45179</b>	480	Sheet	200	12
	130DTC	26x40	<b>45180</b>	520	Sheet	200	12

## Husk® FSC®

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	80C	26x40	<b>45133</b>	320	Sheet	300	14
	100C	26x40	<b>45136</b>	400	Sheet	300	12
	130DTC	26x40	<b>45138</b>	520	Sheet	200	14

## Moonrock® FSC®

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>06451</b>	12	Sheet	5,000	32
	24W	35x23	<b>06454</b>	103	Sheet	1,000	14
	80T	23x35	<b>06307</b>	136	Sheet	1,000	16
	80T	25x38	<b>06306</b>	160	Sheet	750	16
	80C	8.5x11	<b>06343</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>06366</b>	320	Sheet	300	20
	80C	35x23	<b>06344</b>	248	Sheet	500	14
	120DTC	26x40	<b>04997</b>	480	Sheet	200	16
Smooth Digital	80T	12x18	<b>45024</b>	36.36	Sheet	1,000	32
	80C	18x12	<b>45029</b>	66.46	Sheet	500	32

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 DE-Deckle Edge SP-Skid Packed WS-Wet Strength PBR-Pasted Bristol BR-Vellum Bristol IND-Index  
 \* -Unwatermarked ▲ -A4 International size is 210mm x 297mm □ -Boxed Paper

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## Natural White ⊕ FSC®

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>06431</b>	12	Sheet	5,000	32
	24W	35x23	<b>06434</b>	103	Sheet	1,000	14
	80T	23x35	<b>06303</b>	136	Sheet	1,000	16
	80T	25x38	<b>06301</b>	160	Sheet	750	16
	80C	8.5x11	<b>06347</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>06364</b>	320	Sheet	300	20
	80C	35x23	<b>06348</b>	248	Sheet	500	14
	120DTC	26x40	<b>06636</b>	480	Sheet	200	22

## PC 100 Natural ⊕ FSC® PCF

FSC Recycled, 100% Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>05060</b>	12	Sheet	5,000	32
	24W	35x23	<b>05061</b>	103	Sheet	1,000	14
	80T	23x35	<b>05071</b>	136	Sheet	500	28
	80T	25x38	<b>05072</b>	160	Sheet	500	24
	80C	8.5x11	<b>05080</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>05082</b>	320	Sheet	300	20
	80C	35x23	<b>05081</b>	248	Sheet	500	18
	100C	26x40	<b>05117</b>	400	Sheet	300	16
Smooth Digital	80T	12x18	<b>45061</b>	36.36	Sheet	1,000	32
	100C	18x12	<b>45062</b>	83.06	Sheet	500	32

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## PC 100 White (95 Brightness) FSC® PCF

FSC Recycled, 100% Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>05064</b>	12	Sheet	5,000	32	
	24W	35x23	<b>05065</b>	103	Sheet	1,000	14	
	70T	23x35	<b>05103</b>	119	Sheet	500	30	
	70T	25x38	<b>05084</b>	140	Sheet	500	16	
	80T	8.5x11	<b>05075</b>	15.74	Sheet	4,000	32	
	80T	23x35	<b>05076</b>	136	Sheet	500	28	
	80T	25x38	<b>05077</b>	160	Sheet	500	24	
	100T	25x38	<b>05079</b>	200	Sheet	500	24	
	80C	8.5x11	<b>05086</b>	28.76	Sheet	2,000	32	
	80C	26x40	<b>05088</b>	320	Sheet	300	20	
	80C	35x23	<b>05087</b>	248	Sheet	500	18	
	100C	8.5x11	<b>05212</b>	35.96	Sheet	1,500	32	
	100C	26x40	<b>05191</b>	400	Sheet	300	16	
	100C	35x23	<b>05192</b>	310	Sheet	300	22	
	110C	26x40	<b>45183</b>	440	Sheet	300	12	
	120DTC	26x40	<b>05112</b>	480	Sheet	200	22	
	130DTC	26x40	<b>45130</b>	520	Sheet	200	14	
	Smooth Digital	80T	12x18	<b>05074</b>	36.36	Sheet	2,000	32
		80T	13x19	<b>05045</b>	41.6	Sheet	1,000	30
100T		12x18	<b>05057</b>	45.46	Sheet	1,000	32	
100T		13x19	<b>05063</b>	52	Sheet	1,000	30	
80C		18x12	<b>05067</b>	66.46	Sheet	1,000	32	
80C		19x13	<b>05097</b>	76	Sheet	500	30	
100C		18x12	<b>05098</b>	83.06	Sheet	500	32	
100C		19x13	<b>05104</b>	95	Sheet	500	30	
110C		18x12	<b>45181</b>	91.38	Sheet	500	32	
110C		19x13	<b>45182</b>	104.5	Sheet	500	30	

## Stone FSC® PCF

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	80C	26x40	<b>45147</b>	320	Sheet	300	14
	100C	26x40	<b>45150</b>	400	Sheet	300	12
	130DTC	26x40	<b>45152</b>	520	Sheet	200	14

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## Tortilla

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>04895</b>	12	Sheet	5,000	32
	24W	35x23	<b>04899</b>	103	Sheet	1,000	14
	80T	23x35	<b>04914</b>	136	Sheet	500	32
	80T	25x38	<b>04915</b>	160	Sheet	500	24
	80C	8.5x11	<b>04953</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>04955</b>	320	Sheet	300	20
	80C	35x23	<b>04954</b>	248	Sheet	300	22

## Ultra Bright White (95 Brightness)

FSC Mix, 80% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>04905</b>	12	Sheet	5,000	32
	24W	34x28	<b>04907</b>	122	Sheet	1,000	9
	24W	35x23	<b>04904</b>	103	Sheet	1,000	14
	70T	23x35	<b>04796</b>	119	Sheet	500	30
	70T	25x38	<b>04802</b>	140	Sheet	500	24
	80T	8.5x11	<b>04864</b>	15.74	Sheet	4,000	32
	80T	23x35	<b>04920</b>	136	Sheet	500	32
	80T	25x38	<b>04921</b>	160	Sheet	500	24
	100T	25x38	<b>04803</b>	200	Sheet	500	16
	80C	8.5x11	<b>04961</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>04963</b>	320	Sheet	300	20
	80C	35x23	<b>04962</b>	248	Sheet	300	22
	100C	8.5x11	<b>04865</b>	35.96	Sheet	1,500	32
	100C	26x40	<b>04867</b>	400	Sheet	300	16
	100C	35x23	<b>04866</b>	310	Sheet	300	22
	120DTC	26x40	<b>05008</b>	480	Sheet	200	16
130DTC	26x40	<b>45131</b>	520	Sheet	200	14	

## Weathered

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Smooth	80C	26x40	<b>45140</b>	320	Sheet	300	14
	100C	26x40	<b>45143</b>	400	Sheet	300	12
	130DTC	26x40	<b>45145</b>	520	Sheet	200	14

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## White (90 Brightness)

FSC Mix, 80% Minimum Post-Consumer Recycled Fibers

Smooth	24W	8.5x11	<b>06411</b>	12	Sheet	5,000	32
	24W	35x23	<b>06414</b>	103	Sheet	1,000	14
	80T	23x35	<b>06293</b>	136	Sheet	1,000	16
	80T	25x38	<b>06292</b>	160	Sheet	750	16
	80C	8.5x11	<b>06337</b>	28.76	Sheet	2,000	32
	80C	26x40	<b>06369</b>	320	Sheet	300	20
	80C	35x23	<b>06338</b>	248	Sheet	500	14
	100C	26x40	<b>05119</b>	400	Sheet	300	16
	120DTC	26x40	<b>06626</b>	480	Sheet	200	22

## Wrought Iron

FSC Mix, 30% Minimum Post-Consumer Recycled Fibers

Raw®	70T	25x38	<b>45160</b>	140	Sheet	500	24
	80C	26x40	<b>45161</b>	320	Sheet	300	12
	100C	26x40	<b>45164</b>	400	Sheet	300	10
	120DTC	26x40	<b>45165</b>	480	Sheet	200	12
	130DTC	26x40	<b>45166</b>	520	Sheet	200	12

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